

High-Torque Hydraulics  
Dig Deep and Wide p30

Best Practices to  
Prepare the Air p32

Do Your Pumps Need  
Case Drain Filters? p44  
JOHN B. LACSON

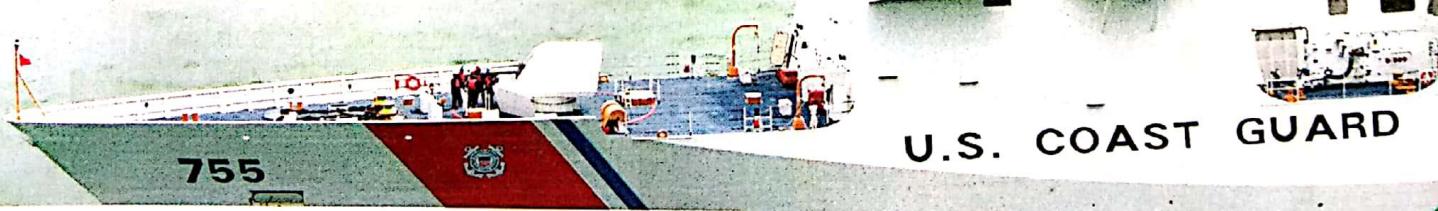
# Hydraulics & Pneumatics®

THE AUTHORITY ON FLUID POWER TECHNOLOGY  
AND ITS CONTROL

MAY 2017 [hydraulicspneumatics.com](http://hydraulicspneumatics.com)

## HYDRAULIC STARTERS

Get BIG Engines Going p14



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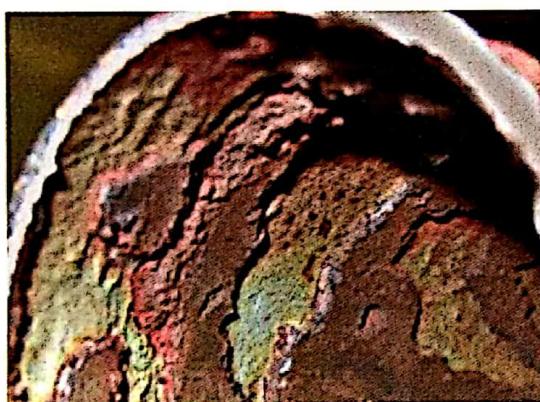
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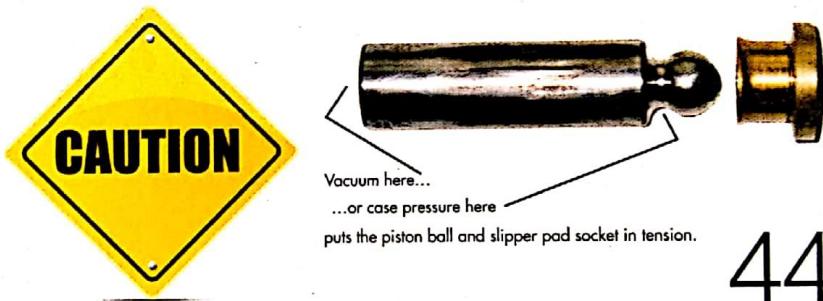
30

## FEATURES

- 30 High-VI Fluid Cuts Fleet-Fuel Costs**  
The higher a fluid's viscosity index, the less likely it is to thicken at low temperature, leading to substantial reduction in a machine's fuel consumption.
- 32 Clean, Dry Air Is Fundamental to Productivity**  
At its worst, contamination will render a pneumatic system inoperable. But even at its best, it will rob efficiency, productivity, and reliability.
- 38 Using Cartridge Valves to Optimize Hydraulic Systems**  
Common-cavity cartridge valves offer many advantages over their conventional counterparts.
- 44 When Installing Filters in Case Drain Lines, Proceed with Caution**  
Filtering case drain lines will help maintain fluid cleanliness, but there's a downside that needs to be avoided.



32



44



38

## DEPARTMENTS

- |                                      |                                     |
|--------------------------------------|-------------------------------------|
| <b>4 ON HYDRAULICSPNEUMATICS.COM</b> | <b>20 MOTION CONTROL</b>            |
| <b>6 EDITOR'S PAGE</b>               | <b>46 USEFUL PRODUCTS</b>           |
| <b>10 INDUSTRY NEWS</b>              | <b>47 ADVERTISERS INDEX</b>         |
| <b>14 IDEAS &amp; APPLICATIONS</b>   | <b>48 TROUBLESHOOTING CHALLENGE</b> |

**ON THE COVER:** Photo of the U. S. Coast Guard's newest National Security Cutter, Munro, by PO2 Adam Stanton.

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MAY 2017

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## Piston Units Target Range of Market Apps

THE 380 series variants of piston units, 380CE32 (115/60/1), 380CS32 (100/50/60/1), and 380CUU32 (230/50/1),

which is com-

ing soon, can be used in pressure or vacuum operations. They include a

9-blade cooling air flow fan, conventional foot-mount design, corrosion-resistant wetted parts, and quality die-cast aluminum components. A capacitor, capacitor insulator boot, and intake filter are also supplied and no oil is required for operation. The 380CE32 provides an open flow of 1.2 cfm and can operate continuously at pressures up to 100 psi. It can also operate under continuous maximum vacuum up to 89% of local barometer. Weighing just 9.7 lb. and measuring 6.94 x 5.14 x 6.73 in., they can accelerate at 100 psi at 115 V, 60 Hz.

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## Advertisers Index

ACE CONTROLS .....	17	HYDRAULICS INC. ....	24
ACL SRL .....	35	ICUEE.....	27
ADSENS TECHNOLOGY .....	43	KEPNER PRODUCTS CO. ....	40
AIRTAC INTERNATIONAL .....	39	KURT HYDRAULICS .....	9
ASHCROFT INC. ....	28	MINDMAN PNEUMATICS.....	43
AUTOMATION DIRECT .....	5	MP FILTRI .....	23
C.MATIC SRL .....	24	NACHI AMERICA, INC. ....	25
CANFIELD INDUSTRIES.....	40	NOSHOK INC. ....	22
CERTAGS.....	37	O'KEEFE CONTROLS, INC. ....	19
CFC TRAINING INSTITUTE .....	45	PHD INC. ....	11
DANFOSS .....	15	RYCO HYDRAULICS .....	34
DEMAC.....	33	SC HYDRAULICS ENGINEERING CORP. ....	42
EATON HYDRAULICS .....	7	TOMPKINS INDUSTRIES INC. ....	IFC,41
EURAL GNUTTI SPA.....	18	VELJAN HYDRAIR LTD .....	1
FLUID ENERGY CONTROLS.....	42	VEST INC. ....	3
FLUIDYNE FLUID POWER.....	21	ZERO-MAX, INC. ....	29
FREUDENBERG SE .....	13		
HYDAC TECHNOLOGY CORP. ....	IBC		
HYDRAULEX GLOBAL.....	12		

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